

## Award Recipient for the ENERGY STAR Challenge for Industry



3M Prairie du Chien  
801 North Marquette Road  
Prairie du Chien, WI 53821

Prairie du Chien is a premier 3M manufacturing facility and distribution organization, delivering dependable, cost effective products and services through safe and environmentally proactive contributions of proud employees. The facility's goal is to ensure customer satisfaction through adherence to product standards agreed upon by customer divisions. The Prairie du Chien facility specializes in producing these core technologies:

- Abrasives
- Non-wovens
- Acoustical Control
- Matting & Traction

3M Prairie du Chien achieved EPA's ENERGY STAR Challenge for Industry in 2013 with a 14.3% energy intensity reduction per pound of product within one year of its baseline. Energy efficiency was accomplished through a diverse portfolio of projects and strategies, including:

- Multiple equipment upgrades and insulation projects.
- Installation of a new energy-efficient production line.
- Key energy reduction practices such as shutdown checklists, compressed air leak audits, thermal oxidizer management practices, and bi-annual equipment service programs.
- Continued focus on lighting efficiency and other building service projects.

Total energy savings since the facility has been participating in EPA's Energy Challenge for Industry is 90,716 MMBTU.

3M Prairie du Chien was able to achieve all of its energy reduction goals as part of the Environmental Targets 2010 program. The facility is on track to attain all 2015 Sustainability Goals.

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